

PART 1 - GENERAL

Item	Standard				Acceptable Standard				
1	Color	Black (22), Black/Yellow (97)				No color difference			
2	Appearance	Front	Pyramid texture should be intact. No stain, no moulage on the texture.			The quantity of defect (diameter of the minor defect ≤ 0.5 cm) must be less than 1 in per square meter.			
		Back	Backing should be clean and smooth. No damage. Press cross pattern on the backing.			The quantity of defect (diameter of the minor defect ≤ 1 cm of deepness ≤ 2 cm) must be less than 1 in per square meter.			
		Edge	The edge should be flat. No damage. No picot edge. All angles should be right angle.			-			
3	Standard	semi-finished product	Foam	Length (cm)	2300			± 10 cm	
				Width edge (cm)	52	82	112	± 0.5 cm	
				Thickness (mm)	14 - 14.5				
				Hardness (under 23°C)	shore 35°C			$\pm 3^\circ$	
				Weight (kg/m ²)	3.6			± 0.2 kg/m ²	
				Roll Length (cm)	2350			± 10 cm	
		Finished product	Paste	Extrusion & Connection	Width (cm)	61.5	92	122.5	± 1 cm
					Thickness (mm)	2.5			± 0.2 mm
					Weight (kg/m ²)	3.9			± 0.2 kg/m ²
					Length (cm)	2300			± 10 cm
					Width (cm)	61.5	92	122.5	± 1 cm
					Total Thickness (mm)	15			± 1 mm
Connecting Strength	Two layers (runner & foam) should stick tightly			Tearing by hand					
Margin (cm)	Foam should stick at the middle of runner. Margin is 3cm.			± 0.5 cm					
4	Packing	1 roll/ctn, Carton size: 91cm Product: 20cm x 20cm x 96cm; 61cm Product: 20cm x 20cm x 66cm							
5	Special Remarks	1. Edge warping is unacceptable							
		2. Foam and runner should stick tight							
		3. Foam should stick at the middle of runner							

END OF SECTION

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